

Date: Friday, 11/04/2008 10:58:36 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	WEARSHOE
<b>Job Number</b> :	38525		
<b>Estimate Number</b> :	10670		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2924
<b>This Issue</b> :	11/04/2008	<b>Drawing Number</b> :	D2924 REV A
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	11/04/2008	<b>Drawing Revision</b> :	A
<b>Previous Run</b> :	35368	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	05/05/2008
<b>Checked &amp; Approved By</b> :	<u>JD 08.4.11</u>	<b>Qty:</b>	12 Um: Each
<b>Comment</b> :	Est: B 02.10.24 Re-format KJ Est: C 06.07.17 waterjetEC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M1010S20GA	1010/1025/A21/6aA SHEET
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**Comment:** Qty.: 0.8222 sf(s)/Unit Total : 9.8658 sf(s)

1010/1025/A21/6aA SHEET

106 478 IB 8-4-15

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2924

Dwg Rev: AProg Rev: A

IB 8-4-15

(B)

2-Deburr if necessary

IB 8-4-15

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** DIMENSIONAL CHECK IB 8-4-15

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

08.04.16 (B)

5.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE

Deburr and form on brake using DT8326 and DT8261 as per Dwg D2577

8/8 08/04/21

(B)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_













QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 11/04/2008 10:58:36 AM  
User: Julie Lecocq

## Process Sheet

✓ Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: WEARSHOE	
Job Number: 38525		Part Number: D2924	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
6.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP		08/04/22 (413)	
7.0	POWDER COATING	POWDER COATING	
			
Comment: POWDER COATING		M 106442	
Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3		m-l 08/04/22	
8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION	
			
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		08-04-22 (X13)	
9.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1		08-04-12 (413)	
Identify and Stock			
Location: EP-15			
10.0	QC21	FINAL INSPECTION/W/O RELEASE	
			08/04/22
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			
		U 08/04/22	

30 Min  
22/04/2008  
S.071 07.25  
#1 325.7  
#2 338525  
#3 02924  
#4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 38525
<b>Description:</b> Wearshoe		<b>Part Number:</b> D2924
<b>Inspection Dwg:</b> D2924	<b>Rev:</b> A	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.885	+/-0.010	1.885	✓			
2.000	+/-0.010	2.000	✓			
6.605	+/-0.010	6.605	✓			
11.210	+/-0.010	11.210	✓			
14.710	+/-0.010	14.710	✓			
19.833	+/-0.010	19.833	✓			
24.956	+/-0.010	24.956	✓			
30.079	+/-0.010	30.079	✓			
33.579	+/-0.010	33.579	✓			
0.220	+/-0.010	.222	✗			
0.300	+/-0.010	.301	✗			
0.375	+/-0.010	.375	✗			
R0.375	+/-0.010	.375	✗			
R0.375	+/-0.010	.375	✗			
R0.065	+/-0.010	.065	✗			
R0.13	+/-0.030	.13	✗			
33.954	+/-0.010	33.954	✗			
0.040	+/-0.010	.037	✗			

<b>Measured by:</b> HB	<b>Audited by:</b> [Signature]	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 8-4-15	<b>Date:</b> 0804.16	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	06.09.19	New Issue	KJ/JLM	[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

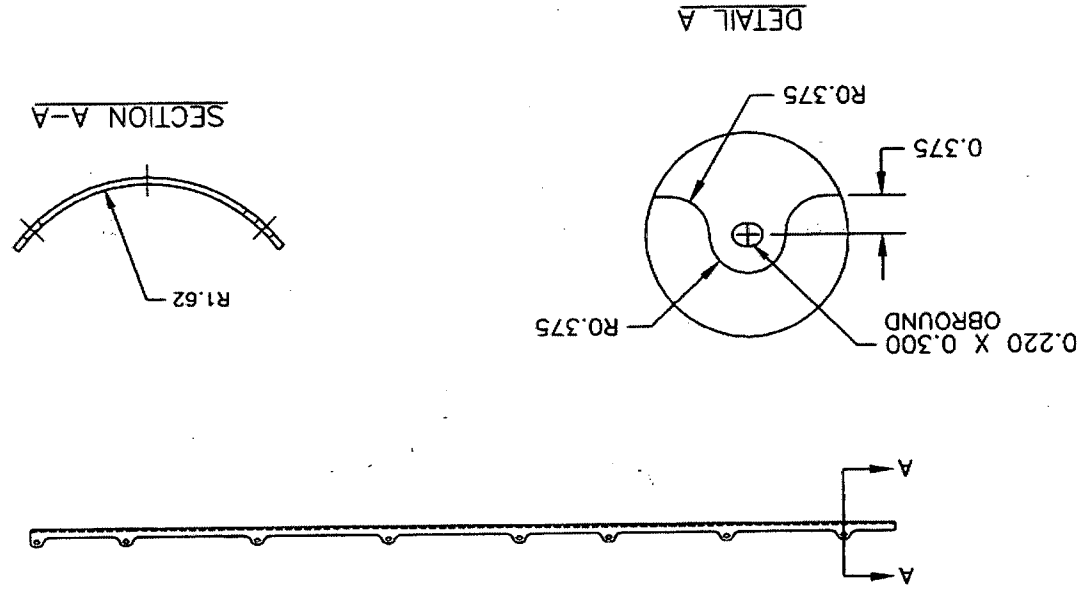
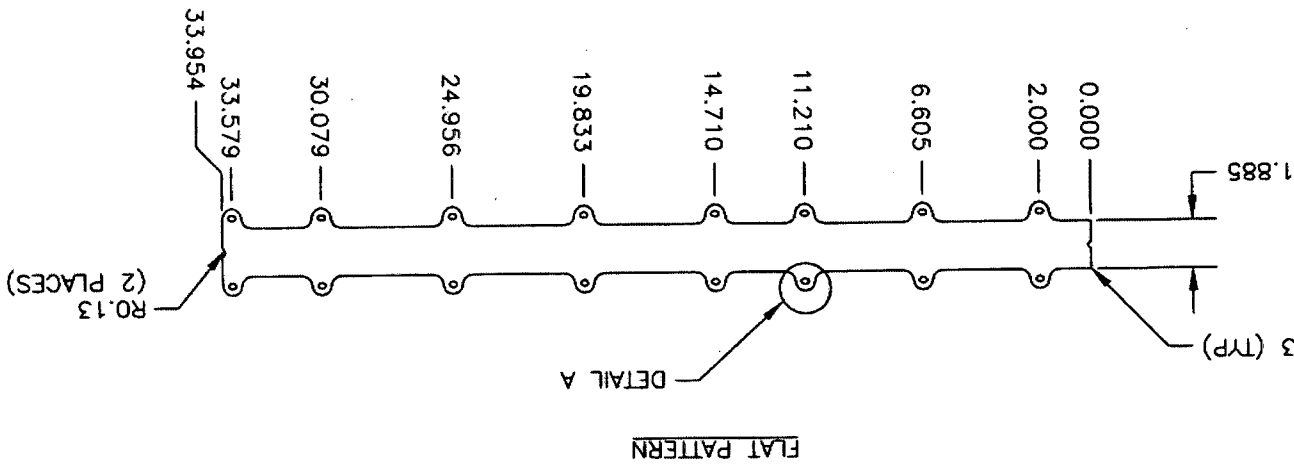
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.		
RF	RF	BELLEVUE, WA		
CHECKED	APPROVED	DRAWING NO.	REV. A	
RF	RF	D2924	SHEET 1 OF 1	
DATE	TITLE	SCALE		
99.10.14	WEARSHOE	1:7		
A	NEW ISSUE			



MATERIAL: AISI 1010-1025 OR ASTM A36/A366 SERIES STEEL

20 GAUGE (0.040 THICK)

FINISH: POWDER COAT GREY (REF. 4.3.5.5) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

RELEASED

00.05.11

SHOECOOPY  
063 (TP)  
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